Workers not involved in the operation of the crane or hoist, but who are in the operating area need to:

- Never stand or walk under a load, whether moving or stationary.
- Stay alert and pay attention to warning signals.
- Do not distract signal person when a load is being lifted.
- Workers involved in the lift need to follow the following safety guidelines:
  - Inspect the equipment before using it.
  - Never let an unauthorized person operate the crane or give hand signals.
  - Make sure the operator and signal person are in direct contact.
  - Never carry a load over another worker.
  - Never exceed the limits of the equipment.
  - If the lift appears to become unstable or unsafe, stop immediately.
- The safe operation of cranes and hoisting equipment require a team effort. Ensure that all employees are properly trained to identify hazards and protect employees.